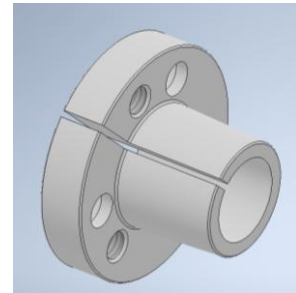


AUTO VERDI DRIVE HUB INSTALL INSTRUCTIONS



Short version with 3pcs M6 bolts

1. Drive hub is made for installation in Auto Verdi pulleys.
2. Make sure drive hub is clean from oil on pulley and drive shaft surfaces.
3. Pulley hole need also to be clean.
4. Apply a thin coat of oil outside drive hub on conical surface only.
5. Assemble drive hub as it was delivered with M6 Allen screws finger tight
6. Clean drive shaft before sliding drive hub and pulley assembly onto it.
7. Line up the oil pump pulley with the crank pulley by sliding unit on shaft.
8. When lined up pulleys tight the bolts each a little at the time many times around the hub manually with Allen key.
9. When bolts sit quit hard torque the M6x20 Allen screws to 15 ft. lb. (20Nm) in a criss cross pattern several times so you feel that you have reached the torque on all bolts.
10. **IMPORTANT**. After engine warm up or preheating pulley to 140° Fahrenheit (60°C), **RETIGHTEN** the screws to 15 ft. lb. (20Nm) .!
11. Taking drive hub apart is done by taking out all screws and put them into threaded holes on flange. Tighten screws criss cross until drive hub pops apart.

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